

## SFG10

Aluminized Steel header/cross-member back exhaust system for  
1960-1964 Ford Galaxie

**SFG10:** 2-1/2" w/ x-pipe

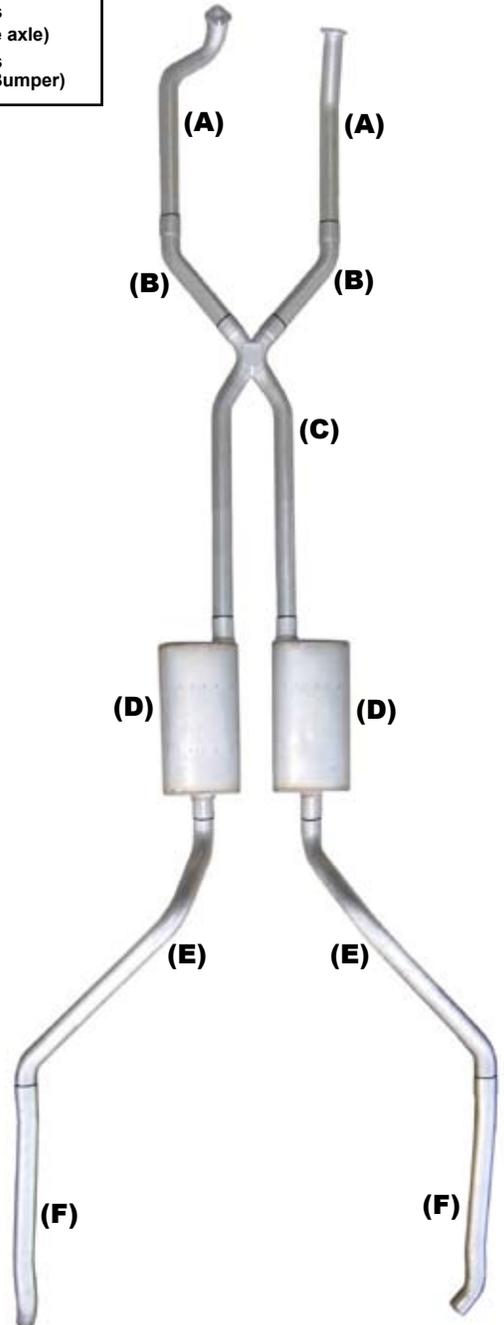


**Pypes Performance Exhaust**  
2880 Bergey Road Unit O Hatfield, PA 19440  
800-421-3890 (voice) 215-712-9968 (fax)  
[www.pypesexhaust.com](http://www.pypesexhaust.com)

Thanks again for purchasing your new Pypes Performance Exhaust system. Please be sure to confirm all the components in the kit were received in your shipment before beginning installation. These kits will include (2) downpipes, (1) X-pipe kit, (2) Mufflers (if purchased), (2) tailpipes (2 pieces per side), (2) muffler hangers, (2) tailpipe hangers, (14) clamps, and (1) bonus pack. If you purchased a kit including mufflers you will see the following notation after the system number: (S) Street Pro, (R) Race Pro, and (V) Violator. If you find any component missing, please contact our office at 800-421-3890 for replacement. Installation of this kit will require some simple hand tools; box wrenches, deep sockets w/ ratchet, extension, a saws-all and some penetrating lubricant. For a quicker and tighter installation, air tools are recommended. Fully welding the system is always recommended when possible.

Technical assistance is available both online at [www.pypesexhaust.com](http://www.pypesexhaust.com) or 800-421-3890. Also, our online Installation Gallery is a great assistant during your installation, visit [www.pypesexhaust.com/pictures.html](http://www.pypesexhaust.com/pictures.html)

(A) Downpipes  
(B) X-pipe Front Legs  
(C) X-pipe Assembly  
(D) Mufflers  
(E) Tailpipes  
(over the axle)  
(F) Tailpipes  
(To the Bumper)



**Because of the limited nature of this system, contact Pypes for installation details before installing this system. Also see the test car pictures on the Pypes website in the installation gallery'**

1. Begin by placing the vehicle on a lift or four jack stands at maximum height to aid in an easier installation. To help ease the installation, pre-fit all the components into a complete system on your garage floor, using the diagram provided.

2. Remove the existing exhaust system from the exhaust manifolds back.

3. Now it's time to install your new components. Begin by test installing your new tailpipes. Since this system uses universal style hangers, you will need to determine the approximate location to mount them. The tail pipe hangers will mount to the outside of the frame rails just behind the rear tires. The muffler hangers will get mounted to the rear seat pans just in front of the rear. If you so choose, custom hangers may be fabricated, let your creativity shine...

4. Now, install the mufflers. The inlet should be closest to the drive shaft and the outlet should be towards the rockers of the car. The clamp attached to the hanger at the backside of the muffler will be the only connection clamp used.

5. Next, install the x-pipe. This is where trimming of the tubing may be required for the optimum fit. Install the fixed "X" rear legs into the mufflers first. You are aiming to have the center "X" approx 8-12 inches behind the tail shaft of your transmission and centered under the driveshaft. Also, the center plate on the "X" has an arrow stamp which must point forward. Trim the rear legs as needed to put your "X" and mufflers in the proper location. Quick tip: If the rear suspension is unloaded, you can push the center "X" up until it just about touches the drive shaft as it will never hit once the suspension is loaded. Slide the front legs into the x-pipe. They should end somewhere close to the humps in your transmission cross-member. On some applications, the front "X" legs may not be centered in the humps but line up to your headers or down-pipes. This is fine as the system will not hang too low. Be extra careful when measuring and cutting. A helpful tip: Line up the front legs under the center "X" to mark your cut lines making sure to line them up with you headers or down pipes.

6. Continue by connecting the front legs of the x-pipe to the downpipes. No trimming should be required.

7. Finish the system by making all your final adjustments to position the downpipes, X-pipe, mufflers and tailpipes. Now tighten all the clamps (Warning: tightened clamps will leave marks in the tubing, making removal or adjustments extremely difficult) or for the best fit weld all the slip joints. The system can be welded with your standard mig welder, and is highly recommended when possible.

**Now it's time to fire up that muscle car and enjoy your new Pypes Performance Exhaust.**