

We would like to thank you for purchasing a Pypes Big Rig Exhaust Kit.

Kit comes with a 2 year Date of Purchase warranty. Please see Warranty page.

#### Installation Instruction Tips

1. There is NO need for silicone at any of the joints. The taper lock design creates a leak free fit. If stacks are 10 ft. long out of the box. They will approximately sit at 14.4 ft. clearance if not cut.
2. You can trim the stacks to your desired height.
3. Trimming can be accomplished with hacksaw, cutoff wheel, etc....
4. Do not worry about damaging your stacks while trimming. The finish is premium 304 Stainless Steel.
5. You might notice an oil residue on the stacks. This is from the polishing procedure.

#### Exhaust Surface Maintenance Tips

1. After installation & before starting engine please wipe them down with acetone & microfiber towel.
2. Wash your stacks with clean water and any dishwashing soap to get them clean. Truck stop washes are recycled water that will have a chemical residue in it.
3. In event you do experience a brown discoloration after hot running times that look like rust. It is actually not rust. You can wash stacks again and if you feel the need to polish, SS Polish or Barkeepers Friend (liquid form) with a microfiber towel work the best.
4. Magnesium & Calcium Chloride based road solutions and harsh road grime shouldn't be left to sit on your exhaust for more than a couple of days. The corrosive properties of both agents can lead to corrosion buildup on the Stainless Exhaust.
5. We recommend cleaning the Stainless Exhaust once a week when running through winter conditions. And every other week during normal weather.