



STOP READ THIS WARNING!

Make sure you test fit these exhaust components BEFORE any cutting, welding or unnecessary bending is done. Once modified, the components of the system are NOT RETURNABLE.

If you are unsure of the proper installation procedures or fitment, please contact a qualified exhaust shop or call our tech lines toll free at 800-421-3890 or visit our installation gallery at: www.pypesexhaust.com/install

One of our experienced exhaust techs will be glad to assist you in any way. Thanks and enjoy you new...

Pypes Performance Exhaust!

SCROLL DOWN FOR INSTRUCTIONS



SFM84MS / SFM84MSB

2015-2017 Mustang V6 and EcoBoost Axle-Back Exhaust



Pypes Performance Exhaust
2705 Clemens Rd B103 Hatfield, PA 19440
www.pypesexhaust.com 800-421-3890

Thanks again for purchasing your new stainless steel Pypes Performance Exhaust Mustang V6 and EcoBoost axle-back system. Please be sure to confirm all the components in the kit were received in your shipment before beginning installation. If you find any components missing, please contact our office at 800-421-3890 for replacement. Technical assistance is available both on line at www.pypesexhaust.com or by calling 800-421-3890.



Parts List

1 Set SFM84MS or SFM84MSB
2 each HVC25 Clamps

Required Tools

15mm wrench
jack stands
cutting device
penetrating oil
(air tools recommended)

1. Begin by placing the vehicle on a lift or four jack stands at maximum height. This will aid in an easier installation.
2. This axle-back system installation does not require removal of the factory exhaust.



Cut the factory system close to the bend that leads to the muffler. This will give you the maximum amount of material for adjustments.

3. Begin your installation by cutting your factory system and removing the mufflers. It is critical to cut the factory system as shown above. This will leave you with the maximum amount of material to make adjustments to the system.
4. Now it's time to install the axle-back. Slide the HVC25 band clamps over the slotted portion of the axle-back. Install the wire forms into the factory rubber hanger followed by the expanded end of the axle-back onto the pipe you just cut.
5. Align the tips and axle-back in the valance openings. Once you are satisfied with the alignment of both, tighten HVC25 clamps and the tips.
6. Now that the clamps are tight, start up your Mustang and check for leaks.

Note: When tightening the HVC21/24/25/26 band clamps, make sure the I-block in the center of the bolt is against the head of the bolt. Failure to do so will result in the clamp not tightening properly or the I-block to break.

Now it's time to fire up that muscle car and enjoy your new Pypes Performance Exhaust.