# PYPES
## PERFORMANCE EXHAUST

# STOP
# READ THIS WARNING!

Make sure you test fit these exhaust components **BEFORE** any cutting, welding or unnecessary bending is done.  Once modified, the components of the system are **NOT RETURNABLE**.

If you are unsure of the proper installation procedures or fitment, please contact a qualified exhaust shop or call our tech lines toll free at 800-421-3890 or visit our installation gallery at:  www.pypesexhaust.com/install

One of our experienced exhaust techs will be glad to assist you in any way.  Thanks and enjoy you new…

Pypes Performance Exhaust!

SCROLL DOWN FOR INSTRUCTIONS

## READ ME

Thanks for puchasing a Pypes Performance Exhaust System. Please confirm all components were received before starting. If anything is missing, contact us at 800-421-3890. For a quicker installation, air tools are recommended. Technical assistance is available online at www.pypesexhaust.com or 800-421-3890.

## INSTALLATION

1. Begin by placing the vehicle on a lift or four jack stands at maximum height to aid in an easier installation.

2. Cut the factory system close to the bend that leads to the muffler. This will give you the maximum amount of material for adjustments.

3. Now, it's time to install the Pypes Street Pro Touring axleback. Slide the HVC21 band clamp over the slotted portion of the Pypes axleback. Install the wire forms into the factory rubber hanger followed by the expanded end of the Pypes axleback onto the pipe you just cut.

4. Finish by sliding the expanded portion over the factory piping. Be sure to file or grind off any metal burrs from cutting. Align the tip in the valance opening and tighten the HVC21 clamp.

5. Repeat the same steps on the other side. For the best fit, weld all the slip joints. The stainless steel can be welded with your standard mig welder, and is highly recommended when possible.

6. Start your Mustang and check for leaks.

**FIRE IT UP AND ENJOY YOUR NEW PYPES EXHAUST!**