



## STOP READ THIS WARNING!

Make sure you test fit these exhaust components BEFORE any cutting, welding or unnecessary bending is done. Once modified, the components of the system are NOT RETURNABLE.

If you are unsure of the proper installation procedures or fitment, please contact a qualified exhaust shop or call our tech lines toll free at 800-421-3890 or visit our installation gallery at: [www.pypesexhaust.com/install](http://www.pypesexhaust.com/install)

One of our experienced exhaust techs will be glad to assist you in any way. Thanks and enjoy you new...

Pypes Performance Exhaust!

SCROLL DOWN FOR INSTRUCTIONS



# #SJJ25SQ

## 2018-24 Jeep Wrangler JK 2 & 4 Door Models (3.6l) High Ground Clearance Catback w/ Street Pro

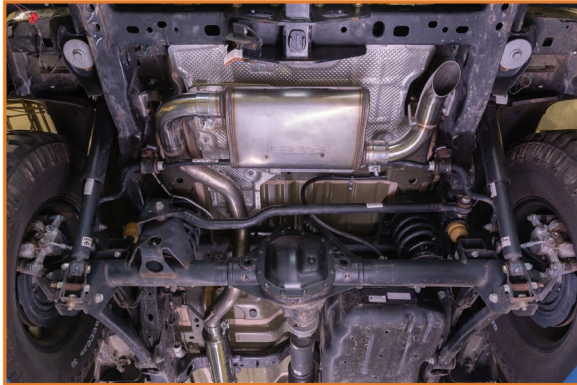


Thanks for purchasing your new Pypes Performance Exhaust. Please review these instructions and confirm all components were received before starting. If you find any component missing or have questions about the installation, please contact our tech department for help.

Email: [tech@pypesexhaust.com](mailto:tech@pypesexhaust.com)

Live Chat: [www.pypesexhaust.com](http://www.pypesexhaust.com)

Phone: 800-421-3890



### Bill of Materials

- 1 MJJ23 midpipe
- 1 MVR200S resonator
- 1 TJJ26 over-the-axle pipe
- 1 MVS10 muffler
- 1 EVT25J turndown tip
- 4 HVC21 clamp
- 1 HVC21U clamp

### Tools Required

- Jack Stands or Lift
- 15mm Socket or Wrench
- Penetrating Oil
- Measuring Tape
- Sawzall or Hacksaw

## Installation Instructions

- 1 After you have inventoried the parts, place your Jeep on a lift or jack stands so you can work safely under your vehicle.
- 2 Unbolt the factory muffler using a 15mm socket, then remove it from the vehicle. To aid in the removal, presoak the bolts on the clamp with penetrating spray.
- 3 Using the 15mm socket, loosen the clamp that holds the midpipe to the factory downpipe. Then, remove the midpipe. Save the three rubber isolators as they will be reused.
- 4 Remove the four bolts that hold the rear swaybar to the frame so you can install the over-the-axle pipe TJJ26. Use the saved rubber isolators to hold the pipe in place.
- 5 Install the MVS10 muffler and EVT25J turndown using the remaining isolator and two HVC21 clamps.
- 6 Now that the back half is loosely installed, install the MVR200S resonator on the over-the-axle pipe so you can measure for the MJJ23 midpipe.
- 7 We left extra length on this pipe, so some trimming is needed. Carefully measure from the end of the factory downpipe to the resonator, adding length to account for the slip fits. Cut the pipe to length.
- 8 Assemble the midpipe onto the factory downpipe and into the resonator using the remaining two HVC21 and HVC21U clamps. Swing up the swaybar and tighten to the frame.
- 9 Now that you have all the components loosely installed, you can make adjustments to align the system. Make sure the exhaust does not come in contact with metal, rubber or plastic objects and that the muffler is flat. Once you are happy with the alignment, finish tightening all the clamps. The use of air tools is recommended for this step.
- 10 Lastly, start your vehicle and check for leaks. It is not uncommon for condensation to weep from the relief cuts in the clamps for the first few heat cycles. Double-check all clamps after one week of driving.