## TRUCK TIPS & STACKS

Thank you for purchasing Pypes Performance Exhaust polished stainless steel truck tips and stacks. Please follow the instructions below for proper installation and care:



- These tip inlets are Inside Diameter (ID) and are designed to fit over existing piping.
- 5" stacks are outside diameter (OD) and are designed to slip into the expanded sections of our STD005 or STD006 stack kits.
- Most truck tips include a built-in clamp.
  - When tightening the clamp bolt, apply anti-seize paste to lubricate the threads and allow for easier future removal.
- For maximum security, we recommend welding the tip or stack to your pipe to prevent vibration from loosening the fit.
- To maintain the polished finish, frequent polishing is required.
  - Tips may tarnish from heat or exposure to road elements.
  - Use any quality stainless steel polish available from auto parts retailers to restore shine.